

CLAIM AMENDMENTS

1 1. (currently amended) A method for the wet mechanical
2 processing of a mixture of materials using , ~~in particular all~~
3 ~~kinds of waste, consisting of inert materials, water as well as~~
4 ~~organic materials having a water soluble and a bioconvertible part,~~
5 wherein water is used as solvent, detergent and separating agent,
6 characterized in that the method comprising the steps of:

7 continuously mixing the mixture of materials ~~is at first~~
8 ~~continuously mixed~~ in a mixer ~~[[(4)]]~~ with water as separating
9 agent and detergent, without separating off compounds of the
10 mixture, until a dry substance content of 15% to 25% is ~~adjusted~~
11 obtained, that in a first step

12 a) thereafter

13 discharging the mixture of materials ~~is discharged~~
14 from the mixer ~~[[(4)]]~~ by means of a conveyor
15 ~~[[(9)]], wherein by the addition of~~

16 adding water (11, 12) the to the mixture such that

17 light components remain dissolved in a
18 solid/liquid mixture having a dry substance
19 content of 10% to 20% , ~~whereas the~~ and heavy
20 components settle and are separated by means of
21 the conveyor as a first inert heavy fraction
22 ~~[[(15)]]~~ having a grain size of > 25 mm,

23 sieving off, rinsing, and pressing from the

24 remaining solid/liquid mixture ~~[[(14)]]~~,

25 organic light materials having a grain size of

26 30 to 120 mm ~~are sieved off, reached and~~

27 pressed as a first organic light fraction

28 ~~[[(22)]], that in a second step~~

29 b) thereafter separating by sieving and rinsing from the

30 remaining suspension having an adjusted dry substance content of 6%

31 to 12% ~~are separated out at first inert heavy materials~~ ~~[[(28)]]~~

32 having a grain size of 2-25 mm by gravity and subsequently further

33 organic light materials ~~[[(32)]]~~ having a grain size of 3 to 30 mm

34 ~~by sieving and rinsing, that in a third step~~

35 c) thereafter separating from the remaining suspension

36 having an adjusted dry substance content of 3% to 8% ~~[[,]]~~ further

37 inert heavy materials ~~[[(40)]]~~ having a grain size of < 2 mm ~~are~~

38 ~~separated out by centrifugal forces and subsequently separating by~~

39 sieving and rinsing further organic light materials ~~[[(49)]]~~ having

40 a grain size of 150 µm to 3 mm ~~by sieving and rinsing.~~

1 2. (currently amended) The method according to claim 1,
2 ~~characterized in that wherein in the first to third steps a) to c)~~
3 ~~[[,]]~~ fresh water or recirculated water consisting of unprocessed
4 and/or purified filtrate or respectively sewage water of the ~~second~~
5 ~~and/or third step b) or c)~~ is used as solvent, detergent or
6 respectively separating agent.

1 3. (currently amended) The method according to claim 1,
2 ~~characterized in that in the pre-step of the mixing, further~~
3 comprising before step a) the steps of
4 conveying the mixture of materials ~~is conveyed~~ into the
5 mixer ~~[(4)]~~ by means of a dosing conveyor ~~[(2)]~~ and ~~[(that)]~~
6 adding water already in the conveyor ~~[(2)]~~ water ~~;~~
7 ~~preferably recirculated water, is added~~ for improving the wetting
8 ability of the mixture of materials and for pre-mixing.

1 4. (currently amended) The method according to claim 1,
2 ~~characterized in that wherein in the first step a) [(the)]~~
3 ~~discharge [(8)] from the mixer [(4)] is separated by means of a~~
4 ~~spiral conveyor [(9)] that disposes of~~ has a sufficient free
5 section area in ~~[(the)]~~ an upper part, so that a portion ~~[(part,)]~~
6 principally consisting of light materials ~~[(,)]~~ is directly carried
7 away into an upflow classifier ~~[(10)]~~ above the screw and that
8 another portion ~~[(part,)]~~ principally consisting of heavy materials
9 is further cleaned of light materials by means of rinsing water
10 ~~[(13)]~~ and is discharged via the spiral conveyor ~~[(9)]~~.

1 5. (currently amended) The method according to claim 4,
2 ~~characterized in that wherein in the first step a) the light~~
3 ~~materials [(14)] are transferred outward into the sieving a sieve~~
4 ~~[(16)] via [(the)] hydraulic pressure caused by the filling a~~

5 fill level in the mixer ~~[[(4)]]~~, ~~the pre-pressure via the pressure~~
6 created by rinsing water pumps ~~[[(54, 55)]]~~ as well as ~~[[the]]~~ by a
7 fresh water supply ~~[[(13)]]~~ via the upflow classifier ~~[[(10)]]~~.

1 6. (currently amended) The method according to claim 4
2 ~~characterized in that~~ wherein in the first step a) the heavy
3 materials in the conveyor ~~[[(9)]]~~ are rinsed with filtrate of the
4 second step ~~[[(11)]]~~ b) and purified filtrate of the third step
5 ~~[[(12)]]~~ as well as with fresh water ~~[[(13)]]~~ in a cascaded manner
6 ~~, wherein the~~ such that settling heavy materials are cleaned of
7 ~~[[the]]~~ dissolved organic material, ~~[[the]]~~ light materials and
8 ~~[[the]]~~ finer heavy materials.

1 7. (currently amended) The method according to claim 6
2 ~~characterized in that~~ wherein in the first step a), compressed air
3 is additionally employed for rinsing the heavy materials in the
4 conveyor ~~[[(9)]]~~.

1 8. (currently amended) The method according to claim 6
2 ~~characterized in that~~ wherein the inert heavy materials ~~[[(15)]]~~
3 that have been discharged in the first step a) are dumped directly
4 or after a ~~[[post-]]~~ rotting or ~~respectively~~ deterioration.

1 9. (currently amended) The method according to claim 6
2 ~~characterized in that~~ wherein the inert heavy materials ~~[[(15)]]~~

3 that have been discharged in ~~the first step a)~~ are crushed via a
4 breaker and after the crushing are either added to the mixture of
5 materials of ~~the second step b)~~ , ~~in the case of a crushing when~~
6 crushed to less than 15 mm or the mixture of materials of ~~the third~~
7 step c) or , ~~in the case of a crushing when crushed~~ to less than
8 3 mm for further purification, wherein before the crushing, metals
9 are separated out by a metal separator.

1 10. (currently amended) The method according to claim
2 ~~5, characterized in that wherein in the first step a)~~, the light
3 materials ~~[[(14)]]~~ are rinsed with purified filtrate of ~~the third~~
4 step c) ~~(18) and/~~ or with fresh water during ~~[[the]]~~ sieving
5 ~~[[(16)]]~~.

1 11. (currently amended) The method according to claim
2 ~~10, characterized in that wherein in the first step a)~~ the sieved
3 light materials ~~[[(22.1)]]~~ are dehydrated by a single-step or
4 multiple-step mechanical dehydration.

1 12. (currently amended) The method according to claim
2 ~~11, characterized in that wherein~~ the light materials ~~[[(22.1)]]~~
3 are crushed before being pressed off ~~(19)~~, so that ~~among others~~ a
4 higher dehydration rate of biogenous organic compounds can be
5 achieved.

1 13. (currently amended) The method according to claim
2 ~~1, characterized in that the~~ wherein filtrates ~~[(17, 21)]~~ of the
3 first step a) are conveyed into a sedimentation basin ~~[(23)]~~ of
4 the ~~second step b)~~ due to the hydraulic pressure.

1 14. (currently amended) The method according to claim
2 ~~13, characterized in that~~ wherein in the ~~second step b)~~ ~~[[, the]]~~
3 filtrates ~~[(17, 21)]~~ of the ~~first step a)~~ are rinsed in a
4 conveyor ~~[(24)]~~ with air ~~[[and/]]~~ or with a filtrate from the
5 third step c) ~~(25) and/~~ or with fresh water ~~[(26)]~~ in a cascaded
6 manner, wherein further heavy materials ~~[(28)]~~ are cleaned of
7 ~~[[the]]~~ dissolved organic material, ~~[[the]]~~ light materials ~~as well~~
8 ~~as the~~ and finer adhering heavy materials.

1 15. (currently amended) The method according to claim
2 ~~14, characterized in that the~~ wherein light materials ~~(27) that~~ are
3 carried away from the sedimentation basin ~~[(23)]~~ via an overflow
4 to ~~[[reach]]~~ a sieve ~~[(29)]~~ where they are sieved, rinsed and
5 pressed ~~[[off]]~~.

1 16. (currently amended) The method according to claim
2 ~~15, characterized in that the~~ wherein light materials ~~[(27)]~~ that
3 have been separated out via the sieve ~~[(29)]~~ are dehydrated by a
4 single-step or multiple-step mechanical dehydration.

1 17. (currently amended) The method according to claim
2 ~~1, characterized in that the~~ wherein a filtrate ~~[(33)]~~ of the
3 ~~second step b)~~ at first is conveyed into a filtrate vessel and
4 therefrom is conveyed into a hydrocyclone ~~[(36)]~~ in the ~~third~~
5 ~~step c)~~, by means of which, according to ~~[[the]]~~ dry substance
6 content and viscosity of the filtrate, heavy materials of a grain
7 size up to 50 - 150 µm are ~~[[being]]~~ separated out.

1 18. (currently amended) The method according to claim
2 ~~17, characterized in that the~~ wherein an underflow ~~[(37.2)]~~ of
3 the hydrocyclone is classified and washed by a sorting spiral
4 ~~[(38)]~~ by addition of recirculated water ~~[(58)]~~, wherein the
5 purified heavy fraction is washed and dehydrated via a
6 sedimentation basin having a screw discharge ~~[(39)]~~ by rinsing
7 with fresh water ~~[(37.3)]~~ as well as the heavy fraction that is
8 loaded with organic material and the washing water ~~[(41)]~~ is
9 recirculated into the filtrate vessel ~~[(34)]~~ of the ~~second step~~
10 b).

1 19. (currently amended) The method according to claim
2 ~~17, characterized in that~~ wherein the underflow ~~[(37.2)]~~ of the
3 hydrocyclone is washed and dehydrated via a vibration sieve with
4 fresh water rinsing.

1 20. (currently amended) The method according to claim
2 ~~17, characterized in that the wherein~~ overflow ~~[(37.1)]~~ of the
3 hydrocyclone is conveyed to a vibration sieve ~~(43), the from which~~
4 sieved-off particles are rinsed with fresh water ~~[[and/]]~~ or
5 filtrate ~~[[, the]]~~ and pre-thickened filter cake ~~[(44)]~~ is
6 dehydrated mechanically via a screw press ~~[[es (45)]]~~ and ~~[[the]]~~
7 pressed-out water is recirculated into the vibration sieve
8 ~~[(43)]~~.

1 21. (currently amended) The method according to claim
2 ~~20, characterized in that the wherein~~ filtrate ~~[(50)]~~ from the
3 vibration sieve ~~[(43)]~~ is ~~completely or partially~~ processed in an
4 aerobic manner or in an anaerobic manner and subsequently
5 recirculated into the process.

1 22. (currently amended) The method according to claim
2 ~~21, characterized in that the wherein~~ filtrate ~~[(50)]~~ is conveyed
3 into a further filtrate vessel ~~[(52),]~~ wherein ~~[[the]]~~ a
4 residence time of the filtrate ~~[(50)]~~ in this vessel as well as
5 ~~[[the]]~~ a residence time of the filtrate ~~[(33)]~~ of ~~the second~~
6 step b) in the filtrate vessel ~~(34) that is connected~~ upstream of
7 the hydrocyclone by a respective dimensioning of the vessels is
8 selected such that ~~a hydrolysis of the filtrates is effected~~ are
9 hydrolized.

1 23. (currently amended) The method according to claim
2 ~~22, characterized in that~~ wherein a partial stream of [[the]]
3 filtrate [(53)] from the filtrate vessel [(52)] is purified via
4 an anaerobic sewage treatment and [[the]] a purified discharge from
5 the sewage treatment is re-used as recirculated water in the
6 process ~~, wherein by~~ such that with a low pH of the recirculated
7 water [[,]] a higher solubility of the organic fraction can be
8 achieved.

1 24. (currently amended) The method according to claim
2 ~~21, characterized in that the~~ wherein filtrate of the ~~third step c)~~
3 that has been processed in an aerobic or anaerobic manner is
4 cleaned of pollutants [[and/]] or of salts before being
5 recirculated into the process as recirculated water via
6 microfiltration, nanofiltration or reverse osmosis systems, ~~wherein~~
7 via such that the purified recirculated water [[,]] reduces the
8 pollutant concentration of the mixture of materials in the process
9 ~~is reduced.~~

1 25. (currently amended) The method according to claim
2 ~~21, characterized in that~~ wherein the recirculated ~~water (57)~~
3 filtrate is heated up to 30-85° before recirculation into the
4 process via a heat exchanger [(56)] for improving [[the]]
5 separating performance of the total system, dehydration rate of the
6 organic fraction, [[the]] solubility of the fermentable organic

7 material and ~~[[the]]~~ sterilization of the individual fractions as
8 well as for ~~adjustment of the~~ setting a temperature of 35° or 55°
9 that is required for the fermentation of sewage water ~~[[53]]~~
10 ~~[[and/]]~~ or of ~~[[the]]~~ light material fractions ~~[(22, 32, 49)]~~.

1 26. (currently amended) The method according to claim
2 ~~21, characterized in that~~ wherein for ~~[[the]]~~ fermentation of the
3 sewage water ~~[[53]]~~ as well as of ~~all or individual~~ light
4 material fractions ~~[(22, 32, 49)]~~, a ~~method known in the prior~~
5 ~~art, in particular the dry fermentation process or also the wet~~
6 fermentation process is employed.

1 27. (currently amended) The method according to claim
2 ~~26, characterized in that~~ wherein the light material fractions
3 ~~[(22, 32, 49)]~~ that have been separated out in ~~the first to the~~
4 ~~third steps~~ a) to c) during the fermentation are adjusted to a
5 predetermined dehydration rate and ~~that a post-crushing is~~
6 ~~performed upon them~~ they are then crushed.

1 28. (currently amended) The method according to claim
2 ~~1, characterized in that~~ wherein the light material fractions
3 ~~[(22, 32, 49)]~~ that have been separated out in ~~the first to the~~
4 ~~third steps~~ a) to c) are conveyed into a hydrolizer ~~[[ysis]]~~ or a
5 percolator ~~[[ion]]~~, whereby ~~[[in]]~~ the light materials after

6 [[the]] hydrolysis or the percolation have better mechanical
7 dehydration properties.

1 29. (currently amended) The method according to claim
2 ~~1, characterized in that~~ wherein the light materials [(22, 32,
3 49)] that have been separated out during the first to ~~the third~~
4 step c) are dehydrated principally mechanically [[and/]] or are
5 thermally or thermally-biologically after-treated and dried for
6 [[the]] energy utilization or utilization as material in the form
7 of a dry fertilizer.

1 30. (currently amended) The method according to claim
2 ~~29, characterized in that~~ wherein the thermally dried light
3 material fractions [(22, 32, 49)] are used as dry fertilizer
4 pellets after a pelletization for the improvement of [[the]] plant
5 tolerance.

1 31. (currently amended) The method according to claim
2 ~~29, characterized in that~~ wherein the dried light fractions [(22,
3 32, 49)] are employed as pelletization auxiliary means for [[the]]
4 pelletization of substitute combustibles as packaging waste or
5 reprocessed sieve overflow from mechanical-biological processing
6 plants, whereby at the same time [[, the]] thermal stability of the
7 combustible pellets in ~~the use in~~ shaft gasification methods is
8 improved.

1 32. (currently amended) The method according to claim
2 ~~1, characterized in that the~~ wherein sludge from the aerobic and
3 anaerobic recirculated water processing is utilized due to a
4 remaining pollution load separately from the purified light
5 material fractions [(22, 32, 49)].

1 33. (currently amended) The method according to claim
2 ~~1, characterized in that the~~ wherein very fine heavy materials that
3 remain in the filtrate after ~~the third step c)~~ and remaining very
4 fine material are separated along with the sludge from the
5 purification of the recirculated water.

1 34. (currently amended) The method according to claim
2 ~~1, characterized in that the~~ wherein control [(ling)] of the
3 quantities of the circulation, fresh and sewage waters is effected
4 ~~dependently~~ depending on the viscosity of the recirculated water
5 and the current consumption of the mixer [(4)].

1 35. (currently amended) A device for performing the
2 method according claim 1, consisting of the serial ~~mounting~~
3 connection of

4 a dosing conveyor [(2)], a mixer [(4)], a spiral
5 conveyor [(9)], an upflow classifier [(10)], a sieving device
6 [(16)] and a press [(19)]

7 in ~~a first~~ step a) of the method

8 a sedimentation basin [(23)], a screw discharge

9 [(24)], a sieving device [(29)] and a

10 filtrate vessel [(34)];

11 in ~~a second~~ step b) of the method

12 a rotary pump [(35)], a hydrocyclone [(36)], a

13 vibration sieve [(43)] and a screw press

14 [(45)], as well as, upstream of the

15 hydrocyclone, a sorting spiral [(38)], a

16 calming bath with sand discharge [(39)]; and

17 in ~~a third~~ step c) of the method

18 from the remaining suspension having an adjusted dry

19 substance content of 3% to 8% [[,]] further inert heavy materials

20 [(40)] having a grain size of < 2 mm are separated out by

21 centrifugal forces and subsequently further organic light materials

22 [(49)] having a grain size of 150 µm to 3 mm are separated by

23 sieving and rinsing.

1 36. (currently amended) The device according to claim

2 ~~35, characterized in that~~ wherein the dosing conveyor [(2)] of

3 ~~the first~~ step a) of the method is a spiral conveyor.

1 37. (currently amended) The device according to claim

2 ~~35, characterized in that~~ wherein the mixer [(4)] of ~~the first~~

3 step a) of the method is designed as a standing vessel having a
4 stirrer ~~[(7)]~~ that is preferably driven from below, wherein
5 ~~[[the]]~~ discharge of the suspension is provided in ~~[[the]]~~ a lower
6 area of the mixer.

1 38. (currently amended) The device according to claim
2 ~~35, characterized in that~~ wherein the spiral conveyor ~~[(9)]~~ of
3 ~~the first~~ step a) of the method has a maximum diameter of 300 mm
4 and a thread pitch of about 150 mm as well as in ~~[[the]]~~ an upper
5 area a free flow cross section of about 150 mm.

1 39. (currently amended) The device according to claim
2 ~~35, characterized in that~~ wherein the sieving device ~~[(16)]~~ of
3 ~~the first~~ step a) of the method is a sieving screw that beside the
4 function of sieving and washing also ~~leads to a pressing of~~ presses
5 the light materials ~~[(22.1)]~~.

1 40. (currently amended) The device according to claim
2 ~~35, characterized in that~~ wherein the press ~~[(19)]~~ of ~~the first~~
3 step a) of the method consists of one or more screw presses.

1 41. (currently amended) The device according to claim
2 ~~35, characterized in that~~ wherein the sedimentation basin ~~[(23)]~~
3 of ~~the second~~ step b) ~~has the structure of~~ is a sand classifier.